

# MICROSILICA

Microsilica or Silica Fume is a very effective pozzolanic material used to produce very dense, lower permeability concretes with few voids and greatly increased abrasion resistance. It is a by-product from the production of ferrosilicon alloys. In conventional concrete, water reacts with the cement to form crystals, which grow and densify to bond aggregate particles together. Microsilica reacts with free lime to produce calcium silicate hydrate crystals which grow to fill the voids which would otherwise be occupied by pore water.

**INCREASES CONCRETE DENSITY**  
**INCREASES COMPRESSIVE STRENGTH**  
**IMPROVES MIX COHESION**  
**IMPROVES ABRASION RESISTANCE**  
**REDUCES PERMEABILITY**  
**REDUCES RISK OF ASR**

## TECHNICAL INFORMATION

**FORM:** Free-flowing grey powder

**BULK DENSITY:** 600 kg/m<sup>3</sup>

**SPECIFIC GRAVITY:** ~2.1 kg/m<sup>3</sup>

**PARTICLE SIZE:** 60% < 1µm

**AGGLOMERATE SIZE:** 0.1 – 0.5 mm

### TYPICAL BENEFIT @ 10%BWC

**COMPRESSIVE STRENGTH:** up to 50% increase

**TENSILE BENDING STRENGTH:** up to 50% increase

**WATER PENETRATION:** up to 75% reduction

**PERMEABILITY:** up to 25% reduction

## **DIRECTIONS FOR USE:**

### **DOSAGE**

Microsilica is typically used at a dosage of 6 – 10% by weight of cement. It is recommended that due to the addition of the very fine Microsilica, approximately 25kg/m<sup>3</sup> of fine aggregate is replaced with 25kg/m<sup>3</sup> coarse aggregate. Also, as the water demand will increase, it is recommended to incorporate a superplasticiser when designing the mix, e.g. Chemcrete 100Plus. For advice, contact Larsen Technical Department.

### **DISPENSING**

Microsilica should be added with the aggregates either on the belt feed or in the truck.

### **COMPATIBILITY**

Microsilica can be used with all types of Portland cement. It can also be used with other admixtures. When used in conjunction with other admixtures, each must be dispensed separately into the concrete mix. Please consult our Technical Department.

### **OVERDOSAGE**

Severe overdosage can cause severe loss in workability.

### **CURING**

Due to the low amount of bleed associated with Microsilica concrete, correct curing of the concrete is critical.

### **STORAGE**

This product must be stored in closed containers in dry conditions.

### **SHELF LIFE**

24 months in unopened manufacturer's containers.

### **PACKAGING**

25kg bags.