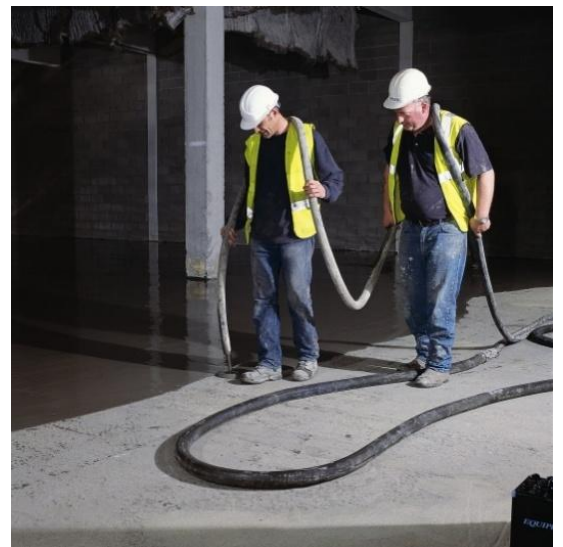


PROFESSIONAL SLC 2000 INDUSTRIAL



Professional SLC 2000 Industrial is a single pack, fast-drying, hand or pump-applied, cement-based levelling screed for the renovation of concrete floors. It is manufactured from a controlled blend of special sands, cements and synthetic polymers to give a high quality flooring product which is self-levelling and smoothing. For use in fast track commercial and industrial situations where a wearing finish is required or when finishes need to be applied quickly. It is ideal for warehouses, production areas and similar areas where a hardwearing level finish is required. SLC 2000 Industrial can be over-coated with epoxy coatings, etc. to further improve abrasion resistance, aesthetics and chemical resistance.

**SINGLE PACK****SELF-LEVELLING****5-30MM IN ONE APPLICATION****FAST DRYING – APPLY MOISTURE SENSITIVE****FINISHES AFTER 24 HOURS****HARD-WEARING FINISH****FOOT TRAFFIC IN 2 - 4 HOURS****BS EN 13813 CT – C35 – F7 – RWA100**

TECHNICAL INFORMATION:

PRODUCT INFORMATION	
FORM:	Granular
STANDARD COLOUR(S):	Grey
MAXIMUM AGGREGATE SIZE:	1.2 mm
HAZARD INFORMATION:	IRRITANT – Consult Safety Datasheet before use
CLEANING:	Clean tools, equipment etc. using warm water. Mechanical means are necessary when the product has set.
PACKAGING:	25kg multi-wall paper sacks
STORAGE CONDITIONS:	Store in sealed containers in dry conditions, protected from extremes of temperature.
SHELF LIFE:	6 months in unopened manufacturer's packaging
APPLICATION INFORMATION	
WATER DEMAND:	5 L per 25kg bag
APPLICATION TEMPERATURE:	+5°C to +30°C
WORKING TIME:	Approx. 60 minutes
TIME TO TRAFFIC:	Light Foot Traffic - after 2 - 4 hours Full Traffic - after 1 - 2 days Covering - after 1 - 2 days (depending on site conditions)
BED THICKNESS:	5 – 30mm
COVERAGE:	1.25m ² per 25kg @ 10mm

TECHNICAL INFORMATION (continued):

PERFORMANCE INFORMATION	
SCREED STRENGTH CLASS (BS EN 13813):	CT – C35 –F7–RWA100
SETTING TIME (VICAT):	Start 75 minutes End 85 minutes
SHRINKAGE*:	<0.06%
SCREED COMPRESSIVE STRENGTH*:	35 MPa
SCREED FLEXURAL STRENGTH*:	9 MPa
BOND STRENGTH*:	>1MPa

*Typical Results to BS EN 13813

DIRECTIONS FOR USE:**PREPARATION**

The building must be weather tight prior to the placing of any screed material: the roof; external doors and windows must be in place and closed or covered and taped to prevent draughts. All substrates must be suitable to receive the screed as per current good working practices. Consult our substrate preparation guide for full details before use. The substrate must be sound, thoroughly clean concrete or screed. Heavily trafficked areas should be mechanically prepared to provide a suitable mechanical key. All residues must be removed to provide a dry, dust free open textured surface free from laitance, old adhesive and other contamination. Air and substrate temperatures must be $>5^{\circ}\text{C}$. RH of the floor must be $<95\%$ generally and $<75\%$ when moisture sensitive finishes are to be laid (if $>75\%$, Larsen DPM should be applied to the substrate). When layers of $>30\text{mm}$ are required, first apply a base coat of Larsen Professional SLC1900 BASE.

PRIMING

HEAVY TRAFFIC AREAS - Prime the substrate with one coat of Larprime EU with a sand scatter ($2\text{kg}/\text{m}^2$ dry, clean sand 0.6-1.2mm applied into the wet primer with excess removed by vacuum when primer has cured).

LIGHT TRAFFIC AREAS - Substrate should be primed with Larsen Acrylic Primer diluted 1:1 with clean water. Porous substrates should be primed with Acrylic primer diluted 1:1 followed by Acrylic primer applied neat.

EXISTING LEVELLING COMPOUNDS (e.g. SLC1900 BASE) - should be primed with 1 coat of Acrylic primer diluted 1:1 followed by Acrylic primer applied neat. Acrylic primer should be allowed to dry before applying SLC 2000. If Acrylic primer has been left for more than 48 hours, a fresh application is required.

MIXING

Add 4.75 -5.25L of clean water per 25kg bag (sufficient to achieve target flow without bleed or settlement). Mix with a heavy duty drill and paddle for 1-2 minutes or with a suitable continuous mixer/pump. Excess water will cause a loss of strength.

APPLICATION

Pour or pump the mixed product over the floor. SLC 2000 will level out to a smooth finish. Where necessary, release air bubbles with a trowel or spiked roller. This practice must be carried out within 5 – 10 minutes of application. SLC 2000 can be applied from 5-30mm. For thickness of $> 30\text{mm}$ or for a more economical solution, consult Technical Department for advice regarding the use of Larsen Professional SLC1900 BASE. The screed must be protected from draughts within the first 6 hours, if necessary doorways and windows should be taped up with polythene. Subsequently, ensure the room has sufficient ventilation to allow the screed to dry out. After installation protect the screed from following trades. SLC 2000 will accept foot traffic after 2 - 4 hours. Floor coverings can be installed after 24 - 48 hours depending on thickness of SLC 2000, substrate and site conditions. Should any trowel marks remain, remove with a wet trowel after 1-1½hrs. SLC 2000 Industrial is suitable for use over underfloor heating systems.

RESTRICTIONS

SLC 2000 Industrial should not be applied to flexible surfaces. Room and substrate temperatures should be above 5°C during application.