

SAFETY DATA SHEET

according to Regulation (EU) 2020/878

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Larseal Impregnation Part A

Revision 7 Revision date 2023-10-25

1.1. Product identifier

Product name
Other means of identification /
UFI

Larseal Impregnation Part A
UFI: WD0T-PF6A-U994-MAPF.

1.2. Relevant identified uses of the substance or mixture and uses advised against

Prod	luct	Use

[SU22] Professional uses: Public domain (administration, education, entertainment, services, craftsmen); [SU19] Building and construction work; [PC0] Other; [PROC5] Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact); [ERC3] Formulation in materials;

1.3. Details of the supplier of the safety data sheet

Company

Larsen Building Products Ltd

Address 4 West Bank Road

Belfast Harbour Industrial Estate

Belfast BT3 9JL

United Kingdom

Web www.larsenbuildingproducts.com

Telephone +44 (0)28 9077 4000 **Fax** +44 (0)28 9077 6945

Email I.pyper@larsenbuildingproducts.com

1.4. Emergency telephone number

Emergency telephone number

(00353) 01 809 2166

Company

National Poisons Centre of Ireland 8am-10pm 7 days a week

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

2.1.2. Classification - EC 1272/2008

Acute Tox. 4: H312; Skin Irrit. 2: H315; Skin Sens. 1: H317; Eye Irrit. 2: H319; Acute Tox. 4: H332;

2.2. Label elements

Hazard pictograms



Signal Word

Hazard Statement

Warning

Acute Tox. 4: H312 - Harmful in contact with skin.

Skin Irrit. 2: H315 - Causes skin irritation.

Skin Sens. 1: H317 - May cause an allergic skin reaction.

Eye Irrit. 2: H319 - Causes serious eye irritation.

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2.2. Label elements

	Acute Tox. 4: H332 - Harmful if inhaled.
Precautionary Statement:	P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.
Prevention	P264 - Wash thoroughly after handling.
	P271 - Use only outdoors or in a well-ventilated area.
	P272 - Contaminated work clothing should not be allowed out of the workplace.
	P280 - Wear protective gloves/protective clothing/eye protection/face protection.
Precautionary Statement:	P302+P352 - IF ON SKIN: Wash with plenty of water/ .
Response	P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.
	P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact
	lenses, if present and easy to do. Continue rinsing.
	P312 - Call a POISON CENTER/doctor/ /if you feel unwell.
	P321 - Specific treatment (see on this label).
	P332+P313 - If skin irritation occurs: Get medical advice/attention.
	P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
	P337+P313 - If eye irritation persists: Get medical advice/attention.
Precautionary Statement:	P501 - Dispose of contents/container to appropriate waste disposal site
Disposal	

SECTION 3: Composition/information on ingredients

3.2. Mixtures

EC 1272/2008

Chemical Name	Index No.	CAS No.	EC No.	REACH Registration Number	Conc. (%w/w)	Classification
Epoxy Resin Solution					40 - 50%	Flam. Liq. 3: H226; Acute Tox. 4: H312+H332; Skin Irrit. 2: H315; Skin Sens. 1: H317; Eye Irrit. 2: H319;
Xylene (Xylene, o-,m-,-p-or mixed isomers)	601-022-00-9	1330-20-7	215-535-7		30 - 40%	Flam. Liq. 3: H226; Acute Tox. 4: H332; Acute Tox. 4: H312; Skin Irrit. 2: H315;
1-Methoxy-2-propanol (1-Methoxypropan-2-ol) Air Release Additve	603-064-00-3	107-98-2	203-539-1			Flam. Liq. 3: H226; STOT SE 3: H336; Flam. Liq. 3: H226; Asp. Tox. 1: H304; STOT SE 3: H335; STOT SE 3: H336; Aquatic Chronic 2: H411;

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation	Irritating to respiratory system. Inhalation may cause coughing, tightness of the chest and irritation of the respiratory system. Move the exposed person to fresh air. Seek medical attention.
Eye contact	Irritating to eyes. Rinse immediately with plenty of water for 15 minutes holding the eyelids open. Seek medical attention if irritation or symptoms persist.
Skin contact	Irritating to skin. Wash off immediately with plenty of soap and water. Remove contaminated clothing. Seek medical attention if irritation or symptoms persist.
Ingestion	Ingestion may cause nausea and vomiting. Seek medical attention if irritation or symptoms persist. DO NOT INDUCE VOMITING.

SECTION 5: Firefighting measures

5.1. Extinguishing media

5. I. Exunguishing media	
	Carbon oxides.
5.2. Special hazards arising from	n the substance or mixture
	Burning produces irritating, toxic and obnoxious fumes.

5.3. Advice for firefighters

Revision 7 Revision date 2023-10-25

5.3. Advice for firefighters

Wear suitable respiratory equipment when necessary.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation of the working area. Wear suitable protective equipment.

6.2. Environmental precautions

Do not allow product to enter drains. Prevent further spillage if safe.

6.3. Methods and material for containment and cleaning up

Absorb with inert, absorbent material. Sweep up. Transfer to suitable, labelled containers for disposal. Clean spillage area thoroughly with plenty of water.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid contact with eyes and skin. Ensure adequate ventilation of the working area. Adopt best Manual Handling considerations when handling, carrying and dispensing.

7.2. Conditions for safe storage, including any incompatibilities

Keep in a cool, dry, well ventilated area. Keep containers tightly closed. Store in correctly labelled containers.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1. Exposure Limit Values

1-Methoxy-2-propanol (1-Methoxypropan-2-ol)	WEL 8-hr limit ppm: 100	WEL 8-hr limit mg/m3: 375
,	WEL 15 min limit ppm: 150	WEL 15 min limit mg/m3: 560
	WEL 8-hr limit mg/m3 total - inhalable dust: WEL 8-hr limit mg/m3 total - respirable dust:	WEL 15 min limit mg/m3 total - inhalable dust: WEL 15 min limit mg/m3 total - respirable dust:
Xylene (Xylene, o-,m-,-p-or mixed isomers)	WEL 8-hr limit ppm: 50	WEL 8-hr limit mg/m3: 220
ŕ	WEL 15 min limit ppm: 100	WEL 15 min limit mg/m3: 441
	WEL 8-hr limit mg/m3 total - inhalable dust:	WEL 15 min limit mg/m3 total - inhalable dust:
	WEL 8-hr limit mg/m3 total - respirable dust:	WEL 15 min limit mg/m3 total - respirable dust:

8.2. Exposure controls

8.2.1. Appropriate engineering	Ensure adequate ventilation of the working area.
controls	
8.2.2. Individual protection	Wear chemical protective clothing.
measures	
Eye / face protection	Approved safety goggles.
	Control of the contro

Skin protection -Handprotection Chemical resistant gloves (PVC).

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Revision Revision date 2023-10-25

9.1. Information on basic physical and chemical properties

Appearance Liquid

Colour Colourless to straw yellow

Odour Characteristic

> pН Not applicable.

Initial boiling point Not determined

> Flash point Not determined

Upper Explosive Limit Not determined

Lower Explosive Limit Not determined

Not determined

Vapour pressure

Relative Vapour Density Not determined Partition coefficient Not determined

(n-octanol/water)

Autoignition temperature Not determined

Decomposition temperature Not determined

> Viscosity Not applicable.

Solubility Insoluble in water

9.2. Other information

Specific gravity

0.94 - 1.04 g/cm³

VOC (Volatile organic compounds) Not determined

SECTION 10: Stability and reactivity

10.2. Chemical stability

Stable under normal conditions.

SECTION 11: Toxicological information

11.1 Information on hazard classes

Acute toxicity	Harmful by inhalation and if swallowed.
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Skin corrosion/irritation Causes skin irritation.

Serious eye damage/irritation Causes serious eye irritation.

Respiratory or skin sensitisation

May cause an allergic skin reaction.

Germ cell mutagenicity

Carcinogenicity

Not classified (Based on available data, the classification criteria are not met). Not classified (Based on available data, the classification criteria are not met).

Reproductive toxicity

Not classified (Based on available data, the classification criteria are not met).

STOT-single exposure

Not classified (Based on available data, the classification criteria are not met).

STOT-repeated exposure

Not classified (Based on available data, the classification criteria are not met).

11.1.4. Toxicological Information

No data available

SECTION 12: Ecological information

12.1. Toxicity

No data available

SECTION 13: Disposal considerations

General information

Dispose of in compliance with all local and national regulations

SECTION 14: Transport information

Revision 7 Revision date 2023-10-25

Hazard pictograms



14.1. UN number

UN1307

14.2. UN proper shipping name

XYLENES

14.3. Transport hazard class(es)

ADR/RID	3
Subsidiary risk	-
IMDG	3
Subsidiary risk	-
IATA	3

14.4. Packing group

Subsidiary risk

Packing group

14.5. Environmental hazards

Environmental hazards	No
Marine pollutant	No

ADR/RID

Ī	Hazard ID	30
٠	Tunnel Category	(D/E)

IMDG

EmS Code	F-E S-D

IATA

Packing Instruction (Cargo)	366
Maximum quantity	220 L
Packing Instruction	355
(Passenger)	
Maximum quantity	60 L

Further information

The product is not classified as dangerous for carriage.

SECTION 15: Regulatory information

SECTION 16: Other information

Other information

Outer information	
Revision	This document differs from the previous version in the following areas:.
	1 - Other means of identification / UFI.
	9 - 9.1. Information on basic physical and chemical properties (PH).
	9 - 9.1. Information on basic physical and chemical properties (Initial boiling point).
	9 - 9.1. Information on basic physical and chemical properties (Flash point).
	9 - 9.1. Information on basic physical and chemical properties (Autoignition temperature).

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Other information 9 - 9.1. Information on basic physical and chemical properties (Vapour pressure). 9 - 9.1. Information on basic physical and chemical properties (Viscosity). 9 - 9.1. Information on basic physical and chemical properties (Relative Vapour Density). 9 - 9.1. Information on basic physical and chemical properties (Upper Explosive Limit). 9 - 9.1. Information on basic physical and chemical properties (Lower Explosive Limit). 9 - 9.1. Information on basic physical and chemical properties (Decomposition temperature). 9 - 9.1. Information on basic physical and chemical properties (Solubility). 9 - 9.1. Information on basic physical and chemical properties (Partition coefficient (n-octanol/water)). 9 - 9.2. Other information (Product Subcategory). 9 - 9.2. Other information (Specific gravity). 11 - Acute toxicity. 11 - Skin corrosion/irritation. 11 - Respiratory or skin sensitisation. 11 - Germ cell mutagenicity. 11 - Carcinogenicity. 11 - Reproductive toxicity. 11 - Serious eye damage/irritation. 11 - STOT-single exposure. 11 - STOT-repeated exposure. 16 - Maximum content of VOC. Text of Hazard Statements in Flam. Lig. 3: H226 - Flammable liquid and vapour. Section 3 Acute Tox. 4: H312+H332 - Harmful in contact with skin or if inhaled Skin Irrit. 2: H315 - Causes skin irritation. Skin Sens. 1: H317 - May cause an allergic skin reaction. Eye Irrit. 2: H319 - Causes serious eye irritation. Acute Tox. 4: H312 - Harmful in contact with skin. Acute Tox. 4: H332 - Harmful if inhaled. STOT SE 3: H336 - May cause drowsiness or dizziness. Asp. Tox. 1: H304 - May be fatal if swallowed and enters airways. STOT SE 3: H335 - May cause respiratory irritation. Aquatic Chronic 2: H411 - Toxic to aquatic life with long lasting effects. **Further information** The information supplied in this Safety Data Sheet is designed only as guidance for the safe use, storage and handling of the product. This information is correct to the best of our knowledge and belief at the date of publication however no guarantee is made to its accuracy. This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any other process.



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Larseal Impregnation Part B

Revision Revision date 2023-10-25

I	SECTION 1: Identification	of the substance/mixture a	and of the company/undertaking

1.1. Product identifier

Product name
Other means of identification /
UFI

Larseal Impregnation Part B

UFI: 8G0T-5FVR-499M-9PH8.

1.2. Relevant identified uses of the substance or mixture and uses advised against

Product Use	[SU22] Professional uses: Public domain (administration,
	craftsmen); [SU19] Building and construction work; [PC0]

education, entertainment, services, Other; [PROC5] Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact); [ERC3] Formulation in materials;

1.3. Details of the supplier of the safety data sheet

Company Larsen Building Products Ltd

Address 4 West Bank Road

Belfast Harbour Industrial Estate

Belfast BT3 9JL United Kingdom

www.larsenbuildingproducts.com

+44 (0)28 9077 4000 Telephone Fax +44 (0)28 9077 6945

I.pyper@larsenbuildingproducts.com **Email**

1.4. Emergency telephone number

Emergency telephone number

(00353) 01 809 2166

Company

Web

National Poisons Centre of Ireland

8am-10pm 7 days a week

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

2.1.2. Classification - EC 1272/2008

Skin Irrit. 2: H315; Eye Dam. 1: H318; Acute Tox. 4: H332;

2.2. Label elements

Hazard pictograms





Signal Word

Hazard Statement

Skin Irrit. 2: H315 - Causes skin irritation.

Eye Dam. 1: H318 - Causes serious eye damage.

Acute Tox. 4: H332 - Harmful if inhaled.

Revision 7 Revision date 2023-10-25

2.2. Label elements

Precautionary Statement:	P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.	
Prevention	P264 - Wash thoroughly after handling.	
	P271 - Use only outdoors or in a well-ventilated area.	
	P280 - Wear protective gloves/protective clothing/eye protection/face protection.	
Precautionary Statement:	P302+P352 - IF ON SKIN: Wash with plenty of water/ .	
Response	P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.	
	P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact	
	lenses, if present and easy to do. Continue rinsing.	
	P310 -Immediately call a POISON CENTER/doctor/ .	
	P312 - Call a POISON CENTER/doctor/ /if you feel unwell.	
	P321 - Specific treatment (see on this label).	
	P332+P313 - If skin irritation occurs: Get medical advice/attention.	

SECTION 3: Composition/information on ingredients

3.2. Mixtures

EC 1272/2008

Chemical Name	Index No.	CAS No.	EC No.	REACH Registration Number	Conc. (%w/w)	Classification
Xylene (Xylene, o-,m-,-p-or mixed isomers)	601-022-00-9	1330-20-7	215-535-7		50 - 60%	Flam. Liq. 3: H226; Acute Tox. 4: H332; Acute Tox. 4:
isomers)						H312; Skin Irrit. 2: H315;
Butan-1-ol	603-004-00-6	71-36-3	200-751-6		1 - 10%	Flam. Liq. 3: H226; Acute
						Tox. 4: H302; STOT SE 3:
						H335; Skin Irrit. 2: H315; Eye
						Dam. 1: H318; STOT SE 3:
						H336;
1-Methoxy-2-propanol	603-064-00-3	107-98-2	203-539-1		10 - 20%	Flam. Liq. 3: H226; STOT SE
(1-Methoxypropan-2-ol)						3: H336;

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation	Harmful by inhalation. Inhalation may cause nausea and vomiting. May cause dizziness and headache. Move the exposed person to fresh air. Seek medical attention.	
Eye contact	May cause irritation to eyes. Rinse immediately with plenty of water for 15 minutes holding the eyelids open. Seek medical attention if irritation or symptoms persist.	
Skin contact	May cause irritation to skin. May cause dermatitis. Wash off immediately with plenty of soap and water. Remove contaminated clothing. Seek medical attention if irritation or symptoms persist.	
Ingestion	Harmful if swallowed. Ingestion may cause nausea and vomiting. Ingestion is irritating to the respiratory tract and may cause damage to the central nervous system. DO NOT INDUCE VOMITING. If swallowed, seek medical advice immediately and show this container or label.	

SECTION 5: Firefighting measures

5.1. Extinguishing media

Use as appropriate: Carbon dioxide (CO2), Dry chemical, Foam.

5.2. Special hazards arising from the substance or mixture

Burning produces irritating, toxic and obnoxious fumes.

5.3. Advice for firefighters

Self-contained breathing apparatus. Wear protective clothing

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation of the working area. Wear suitable protective equipment.

6.2. Environmental precautions

Revision 7 Revision date 2023-10-25

6.2. Environmental precautions

Do not allow product to enter drains. Prevent further spillage if safe.

6.3. Methods and material for containment and cleaning up

Absorb with inert, absorbent material. Transfer to suitable, labelled containers for disposal. Clean spillage area thoroughly with plenty of water.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid contact with eyes and skin. Ensure adequate ventilation of the working area. Adopt best Manual Handling considerations when handling, carrying and dispensing.

7.2. Conditions for safe storage, including any incompatibilities

Keep in a cool, dry, well ventilated area. Keep containers tightly closed.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1. Exposure Limit Values

1-Methoxy-2-propanol	WEL 8-hr limit ppm: 100	WEL 8-hr limit mg/m3: 375
(1-Methoxypropan-2-ol)	WEL 15 min limit ppm: 150	WEL 15 min limit mg/m3: 560
	WEL 8-hr limit mg/m3 total	WEL 15 min limit mg/m3 total
	inhalable dust: WEL 8-hr limit mg/m3 total -	inhalable dust: WEL 15 min limit mg/m3 total -
	respirable dust:	respirable dust:
Butan-1-ol	WEL 8-hr limit ppm: -	WEL 8-hr limit mg/m3: -
	WEL 15 min limit ppm: 50	WEL 15 min limit mg/m3: 154
	WEL 8-hr limit mg/m3 total -	WEL 15 min limit mg/m3 total -
	inhalable dust:	inhalable dust:
	WEL 8-hr limit mg/m3 total -	WEL 15 min limit mg/m3 total -
	respirable dust:	respirable dust:
Xylene (Xylene, o-,m-,-p-or mixed isomers)	WEL 8-hr limit ppm: 50	WEL 8-hr limit mg/m3: 220
	WEL 15 min limit ppm: 100	WEL 15 min limit mg/m3: 441
	WEL 8-hr limit mg/m3 total -	WEL 15 min limit mg/m3 total -
	inhalable dust:	inhalable dust:
	WEL 8-hr limit mg/m3 total -	WEL 15 min limit mg/m3 total -
	respirable dust:	respirable dust:

8.2. Exposure controls

8.2.1. Appropriate	engineering
controls	

Ensure adequate ventilation of the working area.

8.2.2. Individual protection

Wear chemical protective clothing.

measures
Eye / face protection

Approved safety goggles.

Skin protection - Handprotection

Chemical resistant gloves (PVC).

Respiratory protection

Wear protective clothing. In case of insufficient ventilation, wear suitable respiratory equipment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Revision Revision date 2023-10-25

9.1. Information on basic physical and chemical properties

Appearance Liquid

> Colour Colourless to straw yellow

Odour Characteristic

> pН Not relevant

Initial boiling point Not determined

> Flash point Not determined

Upper Explosive Limit Not determined

Lower Explosive Limit Not determined

Vapour pressure Not determined

Relative Vapour Density Not determined

Partition coefficient (n-octanol/water)

Not determined

Autoignition temperature

Not determined Decomposition temperature Not determined

> Viscosity Not relevant

9.2. Other information

Specific gravity VOC (Volatile organic compounds)

0.88 - 0.98 g/cm³

Not determined

SECTION 10: Stability and reactivity

10.2. Chemical stability

Stable under normal conditions

Causes serious eye damage.

SECTION 11: Toxicological information

11.1 Information on hazard classes

Acute toxicity Harmful if inhaled. Skin corrosion/irritation Causes skin irritation.

Serious eye damage/irritation

Respiratory or skin sensitisation

Harmful if inhaled.

Germ cell mutagenicity

Carcinogenicity

Reproductive toxicity

STOT-single exposure STOT-repeated exposure Not classified (Based on available data, the classification criteria are not met).

Not classified (Based on available data, the classification criteria are not met).

Not classified (Based on available data, the classification criteria are not met).

Not classified (Based on available data, the classification criteria are not met).

Not classified (Based on available data, the classification criteria are not met).

11.1.4. Toxicological Information

No data available

SECTION 12: Ecological information

12.1. Toxicity

No data available

SECTION 13: Disposal considerations

General information

Dispose of in compliance with all local and national regulations

SECTION 14: Transport information

Hazard pictograms

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Hazard pictograms	Hazard pictograms		
	3		
14.1. UN number			
	UN1307		
14.2. UN proper shipping name			
	XYLENES		
14.3. Transport hazard class(es))		
ADR/RID	3		
Subsidiary risk] -		
IMDG	3		
Subsidiary risk	-		
IATA	3		
Subsidiary risk	-		
14.4. Packing group			
Packing group			
14.5. Environmental hazards			
Environmental hazards	No		
Marine pollutant	No		
ADR/RID			
Hazard ID	30		
Tunnel Category	(D/E)		
IMDG			
EmS Code	F-E S-D		
IATA			
Packing Instruction (Cargo)	366		
Maximum quantity	220 L		
Packing Instruction	355		
(Passenger)			
Maximum quantity	60 L		

SECTION 16: Other information

SECTION 15: Regulatory information

Other information

Other information	
Revision	This document differs from the previous version in the following areas:.
	1 - Other means of identification / UFI.
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	9 - 9.1. Information on basic physical and chemical properties (Initial boiling point).
	9 - 9.1. Information on basic physical and chemical properties (Flash point).
	9 - 9.1. Information on basic physical and chemical properties (Autoignition temperature).
	9 - 9.1. Information on basic physical and chemical properties (Vapour pressure).
	9 - 9.1. Information on basic physical and chemical properties (Viscosity).

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Other information 9 - 9.1. Information on basic physical and chemical properties (Relative Vapour Density). 9 - 9.1. Information on basic physical and chemical properties (Upper Explosive Limit). 9 - 9.1. Information on basic physical and chemical properties (Lower Explosive Limit). 9 - 9.1. Information on basic physical and chemical properties (Decomposition temperature). 9 - 9.1. Information on basic physical and chemical properties (Partition coefficient (n-octanol/water)). 9 - 9.2. Other information (Product Subcategory). 9 - 9.2. Other information (Specific gravity). 11 - Acute toxicity. 11 - Skin corrosion/irritation. 11 - Respiratory or skin sensitisation. 11 - Germ cell mutagenicity. 11 - Carcinogenicity. 11 - Reproductive toxicity. 11 - Serious eye damage/irritation. 11 - STOT-single exposure. 11 - STOT-repeated exposure. 16 - Maximum content of VOC. Text of Hazard Statements in Flam. Liq. 3: H226 - Flammable liquid and vapour. Section 3 Acute Tox. 4: H312 - Harmful in contact with skin. Skin Irrit. 2: H315 - Causes skin irritation. Acute Tox. 4: H332 - Harmful if inhaled. Acute Tox. 4: H302 - Harmful if swallowed. Eye Dam. 1: H318 - Causes serious eye damage. STOT SE 3: H335 - May cause respiratory irritation. STOT SE 3: H336 - May cause drowsiness or dizziness. **Further information** The information supplied in this Safety Data Sheet is designed only as guidance for the safe use, storage and handling of the product. This information is correct to the best of our knowledge and belief at the date of publication however no guarantee is made to its accuracy. This information

relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any other process.