



# ADMIXTURES

# **TECHNICAL DATA SHEET**

# **Rapid Hardener & Frostproofer**

#### **ACCELERATES SETTING TIMES**

**INCREASES EARLY STRENGTHS** 

**IDEAL IN COLD WEATHER CONDITIONS** 

HELPS PREVENT FROST DAMAGE IN NEWLY PLACED MATERIALS

**CHLORIDE-BASED** 

MEETS BS EN 934-2 TABLE 6

Rapid Hardener & Frostproofer is a set and hardening accelerator for concrete and mortar. It is a highly concentrated calcium chloride based liquid admixture formulated to accelerate the setting time of cement based mixes in cold weather and increase the rate of hardening of concrete and other cement mixes.





For further information, consult our Technical Department.Belfast 028 9077 4000Birmingham 028 9053 5409Dublin 01 8348255

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#### **PRODUCT INFORMATION**

FORM	Liquid
COLOUR	Clear pale straw
MATERIAL	Calcium Chloride Solution
HAZARD INFORMATION	IRRITANT - Consult Safety Datasheet before use. Wear gloves, eye protection and protective clothing.
CLEANING	Clean tools, equipment, etc. using water. Mechanical means are necessary when the product has set.
PACKAGING	5L, 25L, 200L or Bulk
STORAGE CONDITIONS	Store in sealed containers in dry conditions, protected from extremes of temperature
SHELF LIFE	24 months in unopened manufacturer's packaging

### **APPLICATION INFORMATION**

DOSAGE	0.25 – 2.5L per 25kg cement (1-10%)
COLD WATER DOSAGE	Typically 1.25 L per 25kg cement
RAPID HARDENER DOSAGE	Typically 0.5 L per 25kg cement
SPECIFIC GRAVITY	1.25
рН	9 - 10
FREEZING POINT	-15°C

## **DIRECTIONS FOR USE**

#### DOSAGE

Frostproofer & Rapid Hardener is recommended for use at rates of 0.25 - 2.5 L per 25kg of cement (1% - 10% of cement content). Trial mixes should be carried out to determine the optimum dosage rate. Acceleration of setting times and strength development will depend greatly on ambient temperature, cement content, cement type, etc. For Cold Weather Working: Typical dosage to provide frost protection down to -4°C is 1.25L per 25kg cement. For Rapid Hardening: Typical dosage is in the range 0.5 - 1.5L per 25kg cement. For Plugging and Leak Sealing: Mix neat with fresh cement for almost instant set.

#### APPLICATION

Frostproofer & Rapid Hardener should be dispensed into the mixer with the gauging water. It should never be added to the dry cement in normal usage. Frostproofer & Rapid Hardener can be used with all types of Portland cement, but should not be used with high alumina or sulphate resisting cements. It can also be used with other admixtures, e.g. mortar plasticisers. When used in conjunction with other admixtures each must be dispensed separately into the mix.

#### **COLD WEATHER WORKING**

All materials used must be free from ice. The temperature of the mix must be greater than 4°C before placing. When site temperatures are below 5°C, consideration should be given to the use of hot gauging water. Working areas and fresh material should be kept above freezing point until a minimum strength has been attained. This can be accomplished by covering with plastic, insulation or a frost blanket. External concrete should contain entrained air or polypropylene fibres to prevent freeze/thaw damage.

#### RESTRICTIONS

Current good working practice, British Standards and trade body recommendations must be observed at all times. Setting times will depend greatly on ambient conditions and mix design. It is advisable to carry out trials before commencing work. Not suitable for use in reinforced concrete or any mortars containing metal wall ties or metal reinforcement.

The information and recommendations above are given in good faith based on our current knowledge and experience of the products when properly stored, handled, and applied in accordance with current best practice, national standards, and our recommendations. As we have no control over site conditions or methods of application, no liability can be derived from the contents of this information sheet, or from any written recommendations, or from any other advice offered. The user of the product is solely responsible for the product's suitability for the intended application and is recommended to test the suitability prior to use. We reserve the right to change the properties of our products without notice. All orders are sold subject to our current terms of sale and delivery. With the publication of this Technical Information Sheet all previous editions are no longer valid.