





OPEN TO 60 Min HAPAS





Product Sheet 1

Larsen Highways MBM 60 is a single component, rapid strength bedding mortar suitable for use in the installation, raising and reinstatement of ironwork, up to and including installation Group 4 of BS EN 124 where rapid trafficking is required. It is also ideal for bedding kerbs and emergency repairs. It is manufactured from a controlled blend of specially selected aggregates, cements, and additives and only requires the addition of water to produce a high quality bedding layer which can be trafficked after just 1 hour.

HAPAS APPROVED STRONGER, FASTER EVEN IN THE COLD **EASY TO TROWEL AND FINISH OPEN TO TRAFFIC AFTER 1 HOUR** >20MPa at 1 HOUR **60MPa AFTER 28 DAYS** 10 – 75mm BED DEPTH IN ONE PASS **LOW SHRINKAGE** FROST RESISTANT **COMPLIES WITH DMRB HD27/15**





TECHNICAL DATA SHEET

TECHNICAL INFORMATION

PRODUCT INFORMATION			
FORM	Granular		
COLOUR	Grey		
MAX AGGREGATE	6mm		
HAZARD INFORMATION:	IRRITANT - Contains Cement. Consult Safety Datasheet before use		
CLEANING:	Clean tools, equipment, etc. using warm water. Mechanical means are necessary when the product has set.		
PACKAGING:	25 kg multi-wall paper sacks or 20kg plastic tub		
STORAGE INSTRUCTIONS:	Store unopened containers in a cool, dry location away from extremes of temperature		
SHELF LIFE:	6 months in unopened manufacturer's containers		
APPLICATION INFORMATION			
WATER DEMAND	3.0 - 3.5L per 25kg bag		
WORKING TIME:	Up to 15 min		
SETTING TIME:	15-20 min		
TIME TO TRAFFIC:	Vehicle Traffic - after 60 min (depending on site conditions)		
BED THICKNESS	10 - 75mm		
COVERAGE:	25 kg will cover 1m ² @ 12.5 mm		
PERFORMANCE INFORMATION			
DENSITY	2200kg/m³		
SHRINKAGE	<0.1%		
COMPRESSIVE STRENGTH		@20°C	@5°C
	1hour	>25 MPa*	>10 MPa
	2hour	>30 MPa	>25 MPa
	28day	>60 MPa	
TENSILE STRENGTH	1hour - 2MPa 28day - >5MPa		

^{*}Independent test report available on request



TECHNICAL DATA SHEET

DIRECTIONS FOR USE

PREPARATION

All substrates must be suitable to receive the bedding as per current good working practices. All substrates should be clean and thoroughly sound and free from oils, grease, dust, loose particles or any other contaminants which may interfere with adhesion. They should be pre-soaked but free from standing water. For improved bond strengths, use Larsen Streetscape PS.

MIXING

Add 12 - 14% water, i.e. 3.0 - 3.5L of water per 25kg bag to achieve the desired workability. Mix with a suitable mechanical mixer. Should more water be added to achieve a more pliable workability, the hardened properties of the product will be reduced. Highways MBM 60 will begin to set in 10-15 minutes, do not try to remix or wet-up MBM 60 which has 'gone off'.

APPLICATION

Highways MBM 60 can be applied in a bed of 10 -75mm in a single pass and should be placed typically within 5 minutes of mixing to allow time for adjustment. Typically place a bed of 5-10mm thicker than required to allow for adjustments. The frame should be placed onto the mortar bed without voids. Tamp the frame in place to achieve the required level. Any exposed mortar should be smoothly finished by float. Backfilling and resurfacing can typically commence after 30-45 minutes. Freshly laid areas should be protected from vehicle traffic for a minimum of 60min dependent on temperature and site conditions. Greater thicknesses can be achieved by adding up to 50% good quality washed 10-14mm aggregate. (1 bag aggregate per 2 bags MBM60)

RESTRICTIONS

Speed of set and strength development will be affected by site and substrate temperature. In warm conditions mixing with cold water will extend the setting time. In cold conditions mixing with warm water will reduce the setting time. Protect freshly placed material from freezing until set.

NOTE

Department of Transport Design Manual for Roads and Bridges Volume 7 Section 2 Part 4 HD 27/15 states - "3.11 Mortars for bedding iron work such as manhole cover frames during repairs may be trafficked when the strength is expected to be 20 N/mm². For rapid construction, this strength should be achieved within 2 hours."